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Immersion Requirements rev2



NOVEMBER 9-10, 2021

Immersion Requirements rev2

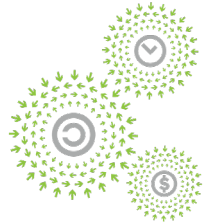
Rolf Brink, Asperitas

OCP Immersion Project lead

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Original publication: May 20, 2019



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Authors	Company	Revisions
Author		
Rolf Brink	Asperitas	Original, Rev 1, Rev 2
Co-authors		
Jessica Gullbrand	Intel	Rev 1, Rev 2
John Bean	Schneider Electric	Rev 1
Nigel Gore	Iceotope	Rev 1
Rick Payne	Flex	Rev 1

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Rev 2 publication: December 2021



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Jessica Gullbrand	Intel	Rev 1, Rev 2
John Bean	Schneider Electric	Rev 1
Nigel Gore	Iceotope	Rev 1
Rick Payne	Flex	Rev 1
Jimil Shah/ Rick Margerison	TMGcore Inc	Rev 2
Kevin Wirtz	Cargill	Rev 2
John Bean	GRC	Rev 2
Andy Young	Asperitas	Rev 2
Ashley Hessin/ Nigel Gore	Vertiv	Rev 2
Eduardo de Azevedo/ Volker Null	Shell	Rev 2
Eleanor Jones/ Sayan Sengupta	M&I Materials	Rev 2
Peter Cooper/ Raul Alvarez/David Montes	Submer	Rev 2

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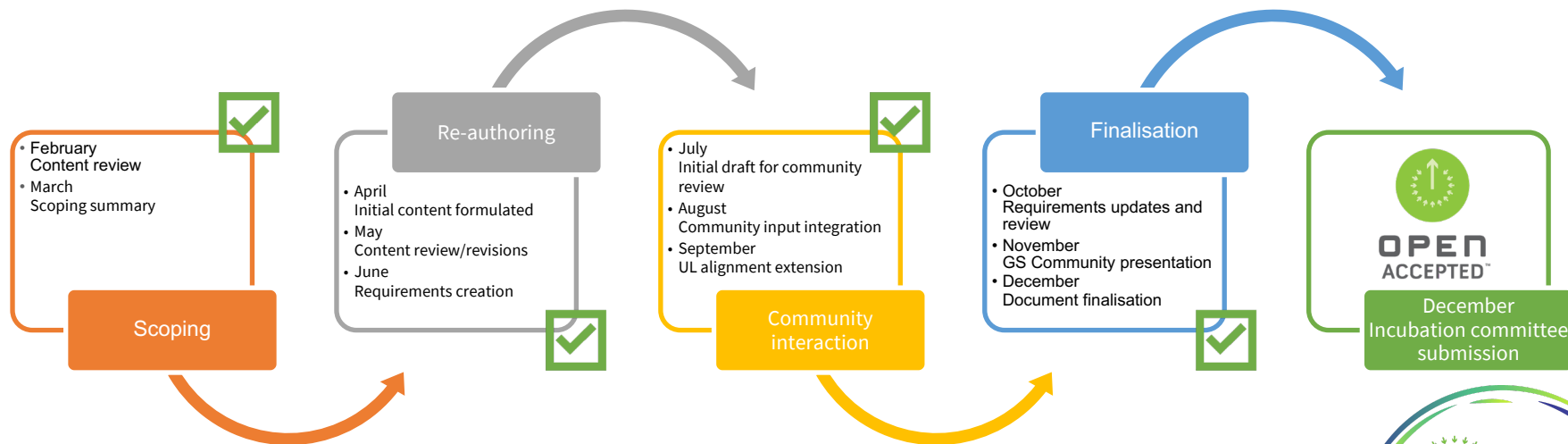


Full year of community work



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- 2 plenary meetings per month
- 7 break-out non-plenary focus groups with subject matter experts



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Purpose of Immersion Requirements



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- Establish common terminology
- Facilitate immersion specific measures and with parameters of importance
- Compliancy requirements for specifications and immersion solutions
- Ensure quality solutions in the OCP domain
- Ensure accurate and factual technology positioning
- Weed-out marketing vs engineering (OCP is engineering focused)

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When is qualification necessary?

- OCP immersion spec submission
- OCP Logo accreditation for immersion solutions (accepted/inspired)
- OCP solution branding
- OCP Marketplace positioning
- OCP Solution building



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Qualification process



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Check out [immersion wiki](#) for detailed process

Submit request for qualification:

- Rolf.Brink@ocproject.net
- John.Bean@ocproject.net

Complete Immersion Requirements Checklist

- Provided by PL's
- [Sample here](#)

Present your qualification to the community (Public)

- Why and how a solution qualifies against Immersion Requirements

Verify your qualification during an interactive peer review (Non-Public)

- One-off panel of volunteer experts, selected by PL's (authors, reviewers, active community members)
- Overseen by Immersion PL's

Approve, Decline or provisionally with follow-up items

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CH 1: Requirements



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Requirements format: SR 1.1-1 :

- {SR/OR/CR}: Requirement type
- {#.#}: Paragraph number which contains the requirement
- {-#}: Requirement number

Requirement types

- **SR:** *Specification Requirements shall be met by the immersion solution vendor.*
- **OR:** *Optional Requirements may be met to enable recognition of special functionality of features.*
- **CR:** *Customer Requirements shall be met by owners, operators, or end users of the solution. Sufficient effort shall be made and demonstrated by the solution vendor to accommodate compliancy.*

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CH2: Technology definitions



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Explanatory text on technology types and terminology

- TCS or Technology Cooling System
- FWS or Facility Water System
- Single vs Two-phase
- Enclosed Chassis
- Open Bath
- Hybrid

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CH3: Quality and Safety requirements



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Regulatory compliance

- UL, FCC, CE, etc
- SR 3.1-1 to 3.1-2

Mechanical safety

- Emergency procedures, usability by skilled IT personnel
- Electrical safety (Horizontal busbars, electrical assemblies, grounding)
- Fluid/fumes/gas containment
- SR 3.2-1 to SR 3.2-11

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CH3: Quality and Safety requirements



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Facility side liquid management

- Ventilation, prevention of sewage discharge, disposal, containment, spill management, HSE practices and documentation, training
- CR 3.3-1 to 3.3-9

Solution side liquid management

- Pressure release, volatile liquids compliancy, evaporative losses containment
- SR 3.3-1 to 3.3-3

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CH4: Immersion Fluids



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- Extended and more meaningful fluid specification requirements
- SR 4.1-1

MSDS/TDS documentation

Reporting requirement only

Specification	Test method(s)	Format			
Dielectric strength, 1 mm (May be estimated based on 2,5 mm)	ASTM D 1816 (IEC 60156)	kV/mm (kV, est. kV/mm)	Kinematic viscosity curve (or list following)	ASTM D7042	Graph
Dielectric Constant (Relative permittivity) Measured at: 5 VAC 20 GHz and 40 GHz 20°C and 70°C	There is no prescribed method at this point. IEC 60247 may or may not provide a basis for this testing procedure *The high temperature test can be lowered in line with evaporation temperatures of 2-phase fluids	### @# GHz and #°C	0°C		mm ² /s (cSt)
			20°C		mm ² /s (cSt)
			40°C		mm ² /s (cSt)
			60°C		mm ² /s (cSt)
Loss tangent	Data must be associated with tests conducted for Dielectric Constant with the referenced properties	#### @# GHz and #°C	NSF Nonfood Compounds certification	NSF certificate	Yes/No
Flash point COC	ASTM D 92 / ISO 2592	°C	Acidity	IEC 62021-2 / IEC 62021-1	mgKOH/g
Fire point	ASTM D 92 / 2592	°C	Hazard statements	GHS Classification ¹	SDS[MSDS spec]
Auto ignition point	DIN 51794/ ASTM E659	°C	STOT - single exposure	Safety Data Sheet	SDS[MSDS spec]
Pour point	ASTM D 97 / ISO 3016	°C	STOT - repeated exposure	Safety Data Sheet	SDS[MSDS spec]
Odor	n/a	[TDS spec]	Global warming potential (GWP)	IPCC 2007	
Color	ASTM D 156 / ISO 2211	[MSDS spec]	Biodegradability	OECD 301	[MSDS spec]
Sulphur content	ISO 14596	ppm	Vapour Pressure at 60°C	ASTM D2879	mbar
Specific heat capacity	ASTM E 1269	kJ/kg*K @ 40°C	Maximum moisture content for dielectric breakdown	(100% Water saturation point, ASTM D1533-20)	ppm
Thermal conductivity	ASTM D 7896	W/m*K @ 40°C	Oxidation Stability	IEC 61125	Values per method
Density at any °C	ISO 12185	kg/m ³ @ #°C	Ozone Depletion Potential	Reference to ASHRAE Standard 34/CFE11?	Yes/No
Volumetric expansion	ASTM D 1903	/°C			

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CH4: Fluids minimum requirements



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- Essential properties to maintain (warranty recommendation)
- SR 4.2-1

Property	Unused fluid minimum requirements	Lifetime fluid minimum requirements
Dielectric strength	>15 kV	>15 kV
Resistivity	>2 GΩm	<0.2 GΩm
Flash point (COC)	>150 °C	>150 °C
Auto ignition point	>250 °C	>250 °C
Sulphur content	<10 ppm	-
Acidity: hydrocarbons natural esters synthetic esters fluorocarbons?	≤0.01 mg KOH/g ≤0.06 mg KOH/g ≤0.03 mg KOH/g ??	-
Odor (unsealed solutions only)	≤Slight	≤Slight

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CH4: Fluid quality management



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Single phase fluids

- Single phase fluids limited to synthetic oils and esters, processed natural esters and fluorochemical fluids.
- Quality management requirements
- SR 4.3-1 to 4.3-4

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CH5: Feature classifications

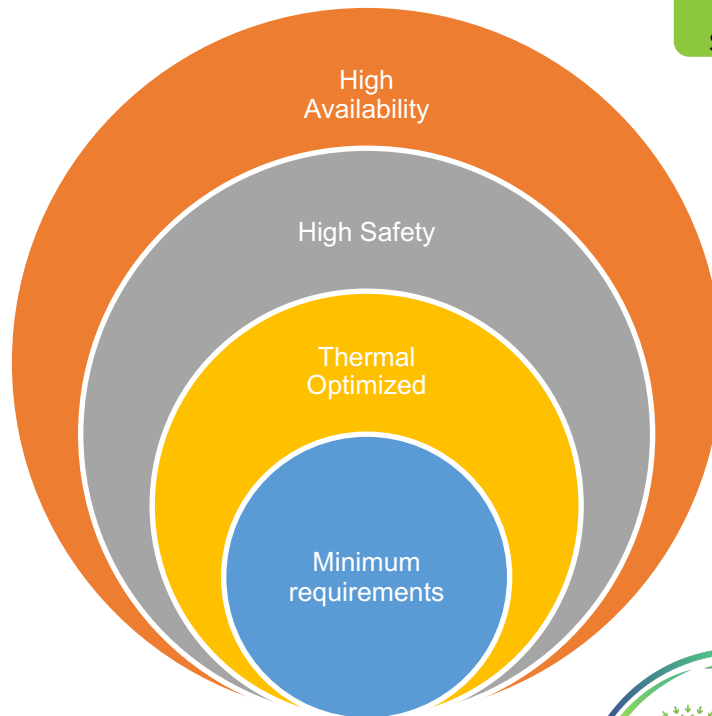


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Minimum requirements

Amended with optional classifications

Stacked features enable higher classification



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CH5: Feature classifications



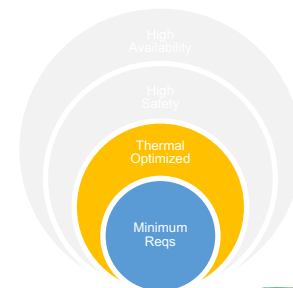
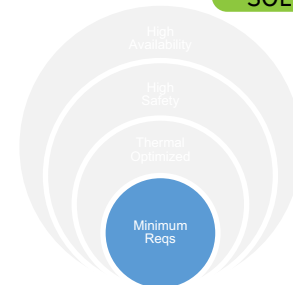
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Minimum requirements

- Dielectric In/output temperatures, overheat protection, pump status, redfish compliance.
- SR 5.1-1

Thermal optimized

- Power monitoring, FWS interface thermal monitoring, flowrate monitoring & control, controlled TCS variable pump.
- OR 5.2-1



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CH5: Feature classifications



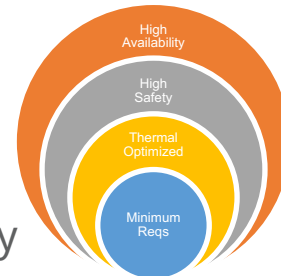
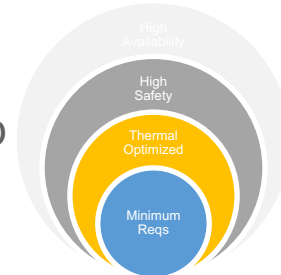
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High safety

- compliance with “Thermal Optimized”
- Reporting&logging of all sensors, controls of shut-off valves, pump and electrical input, fault reporting, automated safety responses and fault handling
- OR 5.3-1

High availability

- Compliance with Thermal Optimized and High Safety
- Concurrent critical component maintainability without IT downtime, Dual power and selectivity, N+1 or 2N cooling capability
- OR 5.4-1



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CH6: General standards



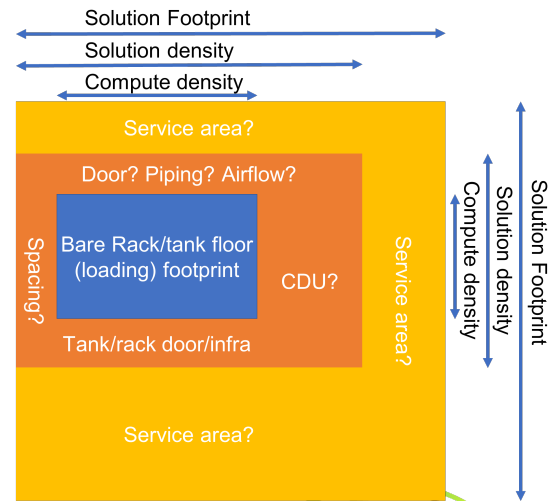
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Measurement units

- SI units, mandatory metrics to report, required documentations
- SR 6.1-1 to 6.3-1

Harmonised data definitions:

- Compute density, Solution density and Solution footprint
- Power per volume of liquid
- Static load for bare, full and IT solution
- Height clearance
- Non-IT power data per kW IT and per m2
- Thermal losses
- More...



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CH7: Datacenter interface



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Input/output differentiation, FWS compatibility

- Colour coding & flow direction indicators, material compatibility of components, pressures and coolant mixtures
- SR 7.1-1 to 7.2-2
- CR 7.2-1

Extensive FWS descriptive information referring water quality, wetted materials, galvanic properties and DCIM.

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Immersion related uptime factors



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Descriptive content on following topics:

- Ride through (dielectric, partial dielectric and FWS)
- Thermal design
- Cooling infrastructure
- Oxidation and moisture
- IT compatibility

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Reference collections



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Requirements catalogue

- Full collection of all requirements grouped by requirement type

Glossary

- Used terms and explanation of meaning

References

- Listing of all referenced documents, studies or used sources

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Call to Action

- Join and contribute in the immersion community
- Submit your technology for qualification against Immersion Requirements rev2
- Contribute to other immersion related projects

More information:

- About Asperitas and the work we do in OCP: Rolf.Brink@asperitas.com
- About the OCP activities, community work, projects: Rolf.Brink@ocproject.net

Immersion project participation:

- Check out the project Wiki with all essential information:
[https://www.opencompute.org/wiki/Rack %26 Power/Advanced Cooling Solutions Immersion Cooling](https://www.opencompute.org/wiki/Rack_%26_Power/Advanced_Cooling_Solutions_Immersion_Cooling)
- Join the mailing list and receive all community call invitations:
<http://lists.opencompute.org/mailman/listinfo/opencompute-acsimmersion>

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Thank you!



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