



Feasibility study of *liquid immersion* technology for cooling *network equipment*



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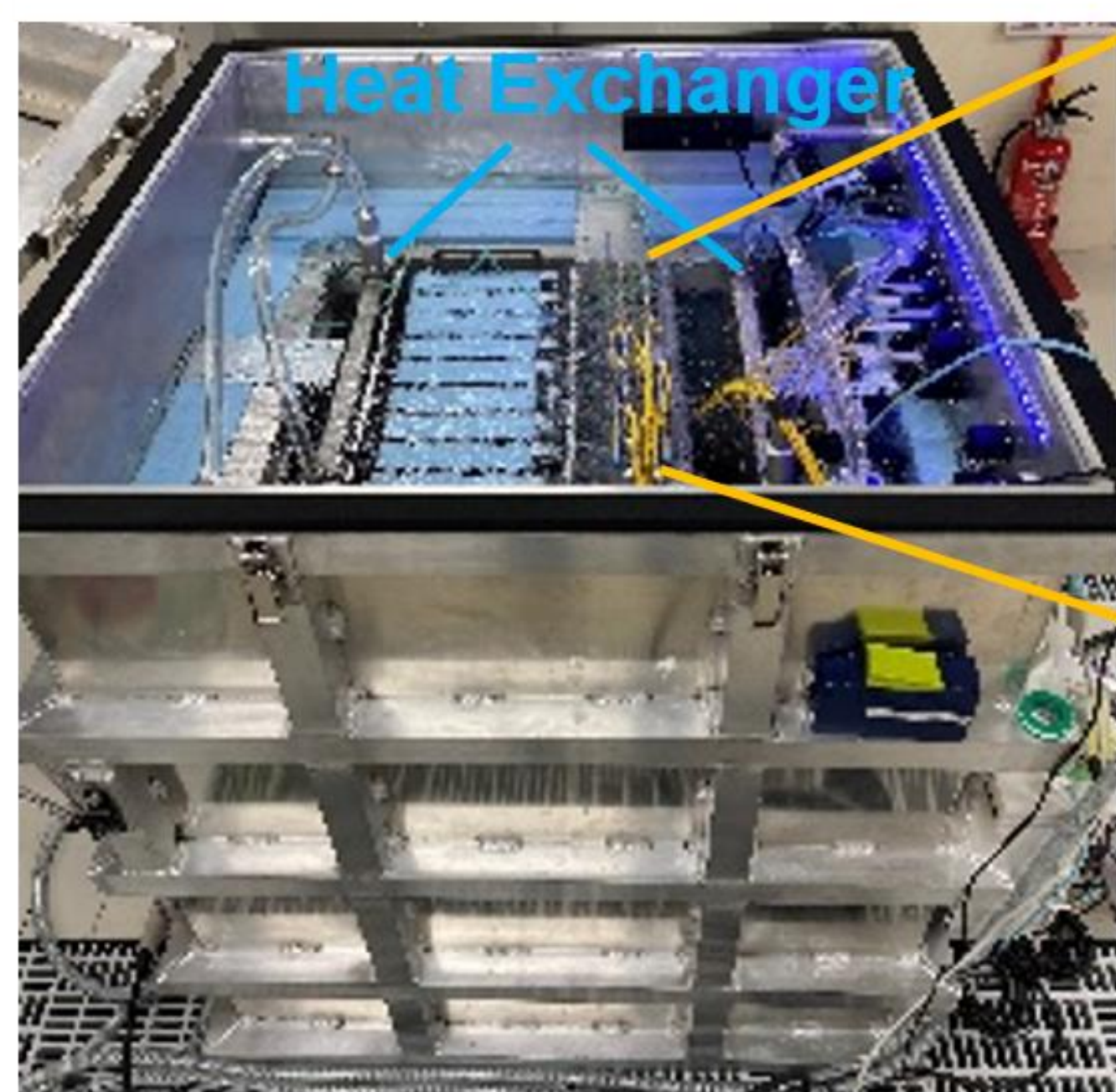
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SUMMARY

1. Feasibility of a liquid immersion cooling technology for the *network equipment*, including *high-end core switch* and *core-router* with high heat-density as a hot spot in a communication machine room and also a data center, was demonstrated.
2. Combination of the liquid immersion cooling technology especially with the *bubble assist* and the *dielectric material coating on optical communication module* such as polyimide enabled both sufficient cooling efficiency and communication stability at *40Gb/s*.
3. PUE of around **1.02** was demonstrated for the high-power communication equipment which is the only source of heat generation in communication machine room, achieving the same effectiveness as for the servers.

METHOD



Top view of Lea-Spine switch with bubble assisted natural convection

Fig.1. Experimental apparatus for liquid immersion cooling for network equipment with bubble assisted natural convection.

TABLE I Typical characteristics of evaluated optical module for leaf-spine switch.

| Optical Module | Communication Speed (Gb/s) | Spec | Coating |
|----------------|----------------------------|---|--------------|
| MM(BiDi) QSFP | 40 | Wavelength: 832nm-918nm Transmission Optical Power: -2~5dBm Receiving Sensitivity: <-6dBm Communication Speed: 40 Gb/s | Required |
| SM(LR) QSFP | 40 | Wavelength: 1310nm Transmission Optical Power: -7~2.3dBm Receiving Sensitivity: <-13.7dBm Communication Speed: 40 Gb/s | Required |
| MM(SR) SFP | 10 | Wavelength: 850nm Transmission Optical Power: -3~9.5dBm Receiving Sensitivity: <-17dBm Communication Speed: 10 Gb/s | Not Required |



RESULT 1

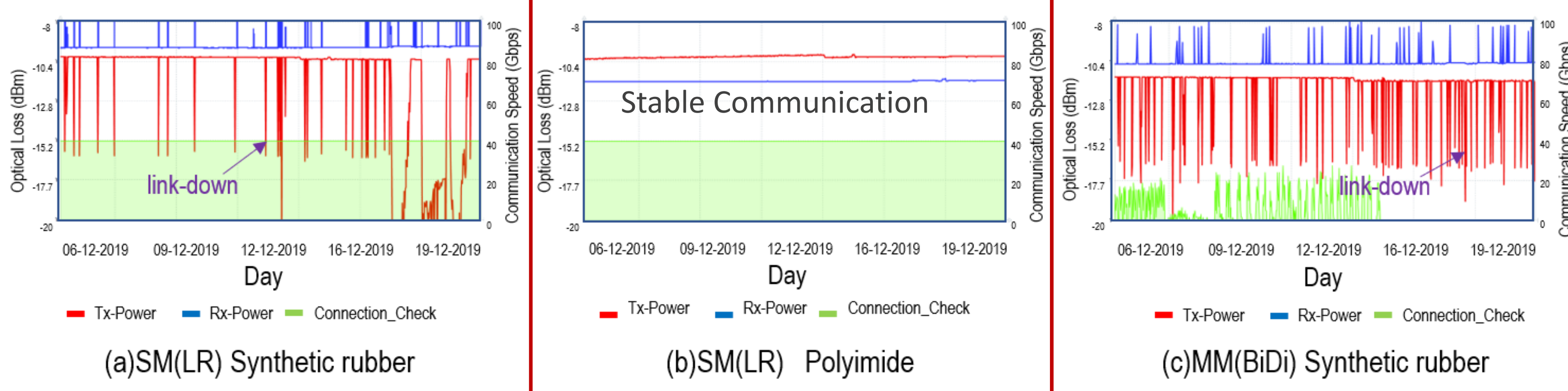


Fig.2 Comparison of optical communication stability in Fluorinert refrigerant for 3 optical modules with different coating material.

REFERENCES

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- [3] Morito Matsuoka, Kazuo Matsuda and Hideo Kubo, "Proposal of liquid immersion cooling with bubble -assisted natural convection for HPC-based cloud computing system", OCP Future Technology Symposium San Jose, 2019.
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RESULT 2

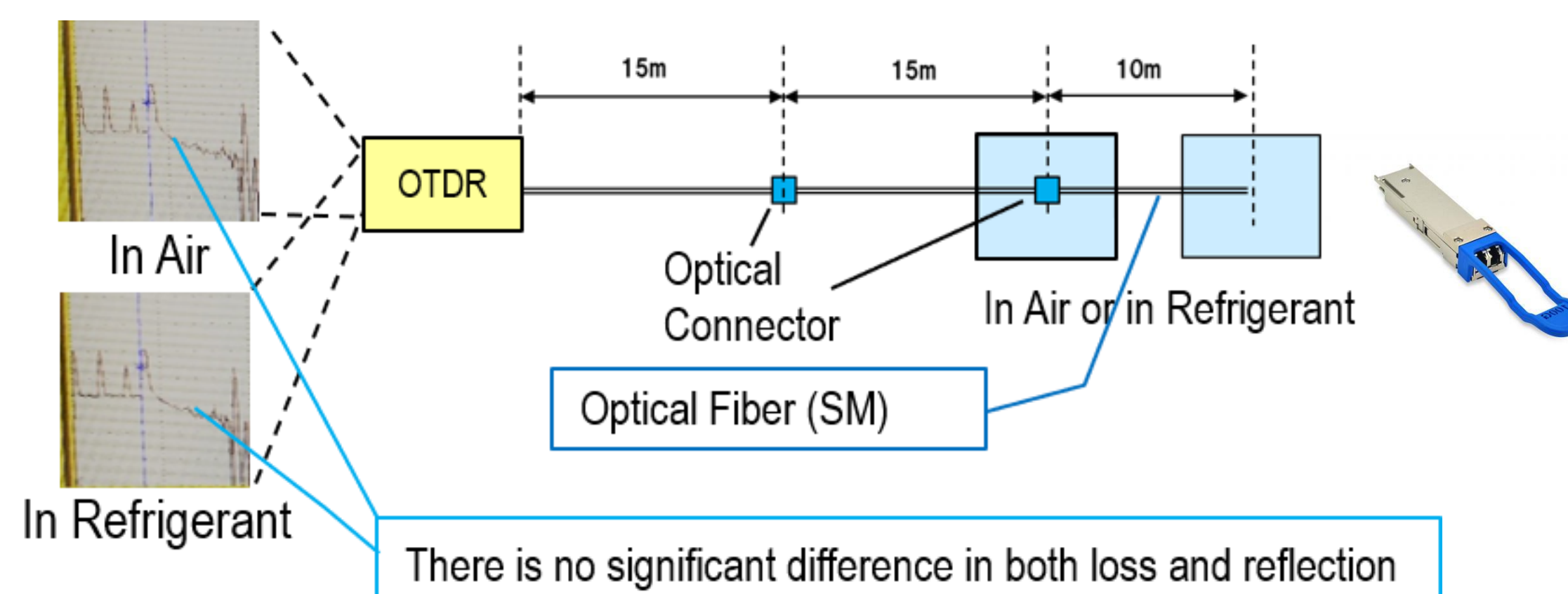


Fig.3 Evaluation system (OTDR) for optical transmission / reception characteristics of optical module.

RESULT 3

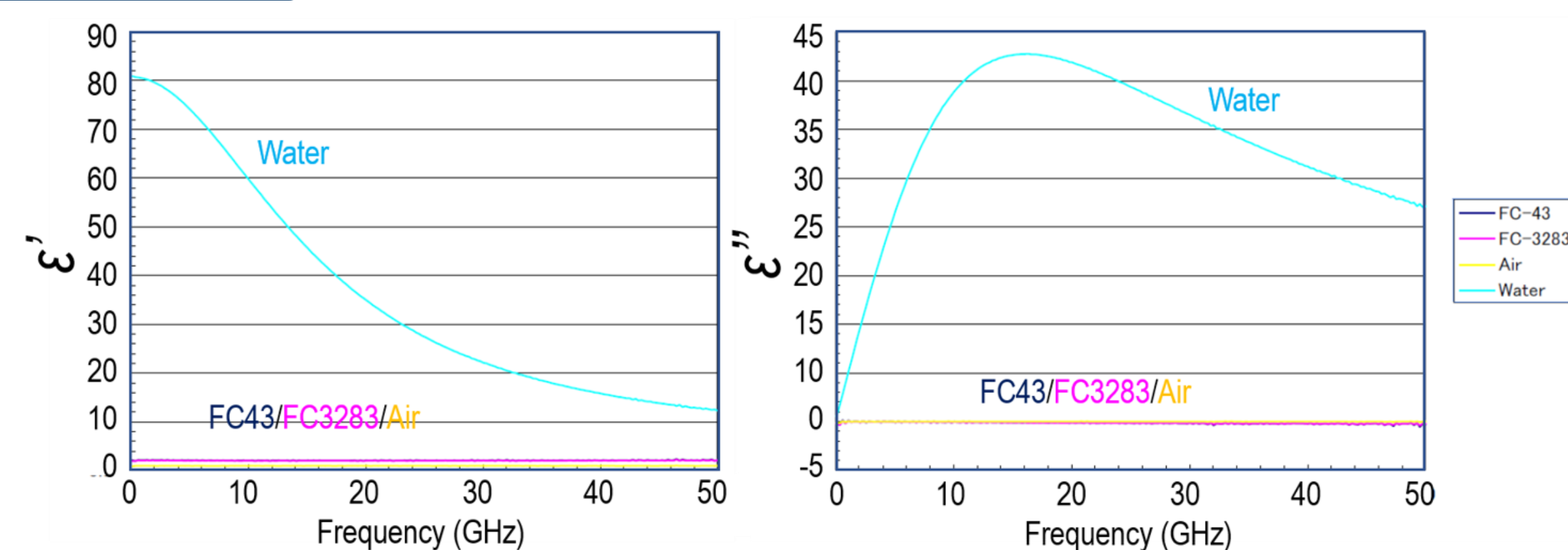


Fig.4 Change in dielectric characteristics with frequency for 3 refrigerants, including Fluorinert FC43 and FC3283, measured at 23 degrees C by impedance analyzer. The value was calibrated by pure ion-exchange water and air value.

RESULT 4

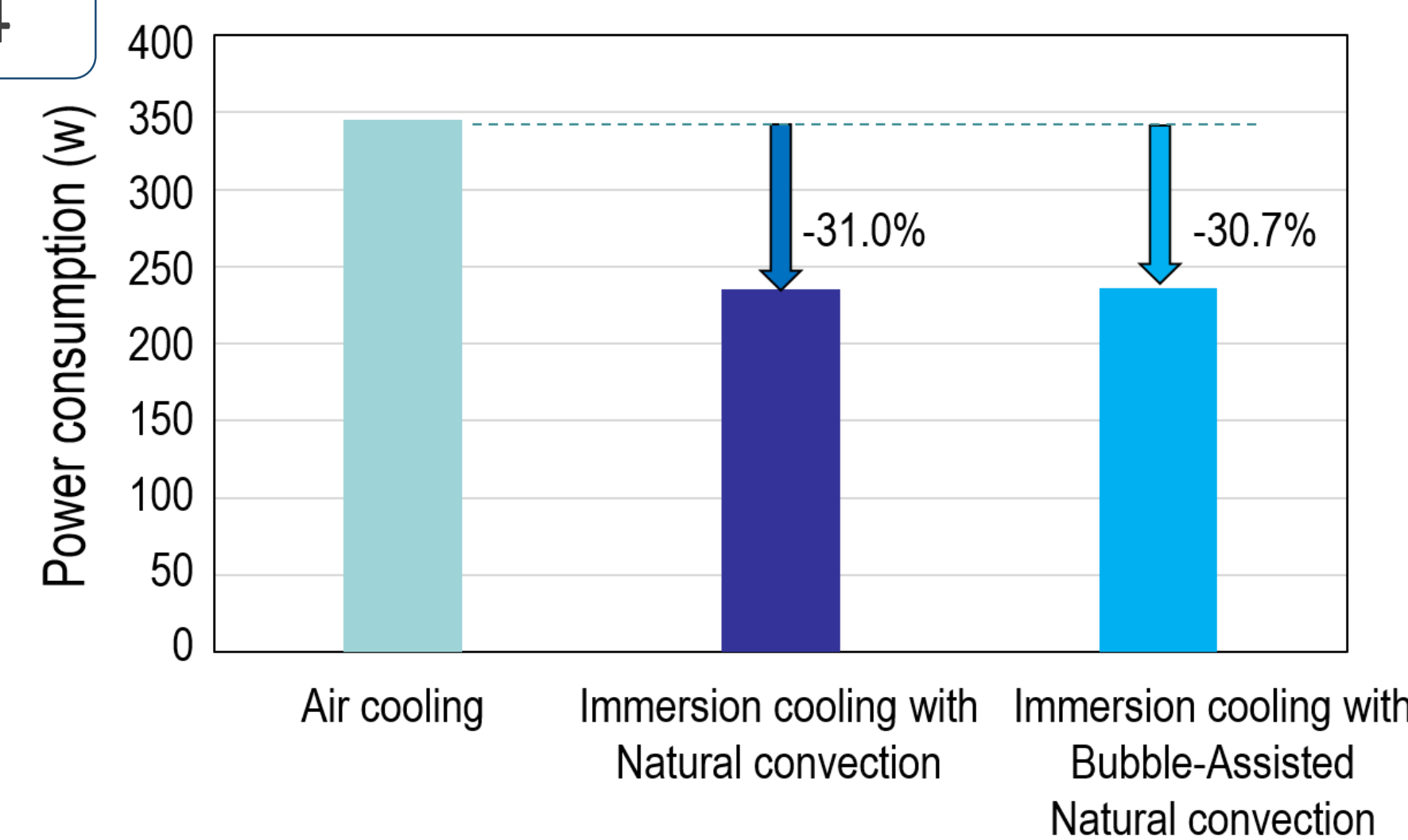


Fig.5 Effect of liquid immersion from the aspect of power consumption of leaf-spine switch. For bubble assisted natural convection, air-pump power was applied.

