

Reconfigurable Array of Inexpensive Batteries Architecture

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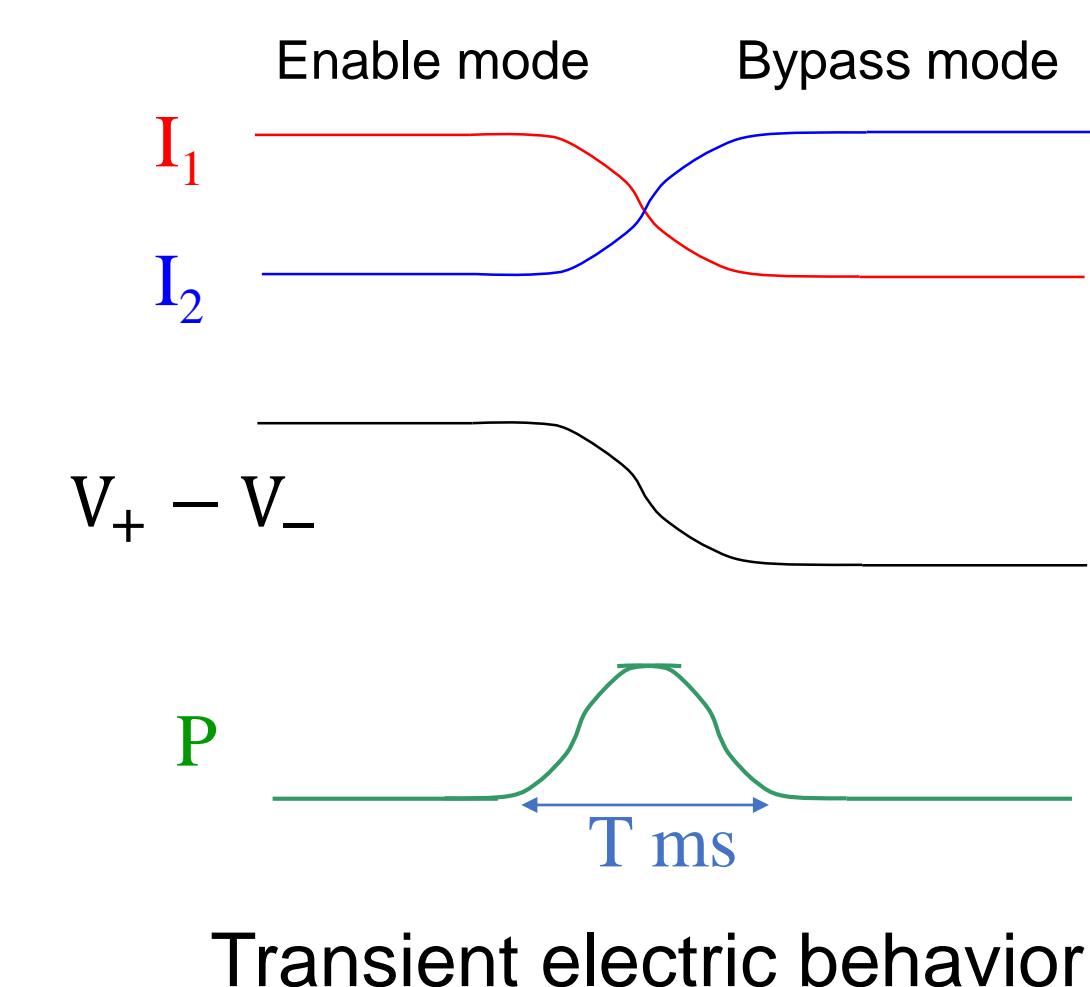
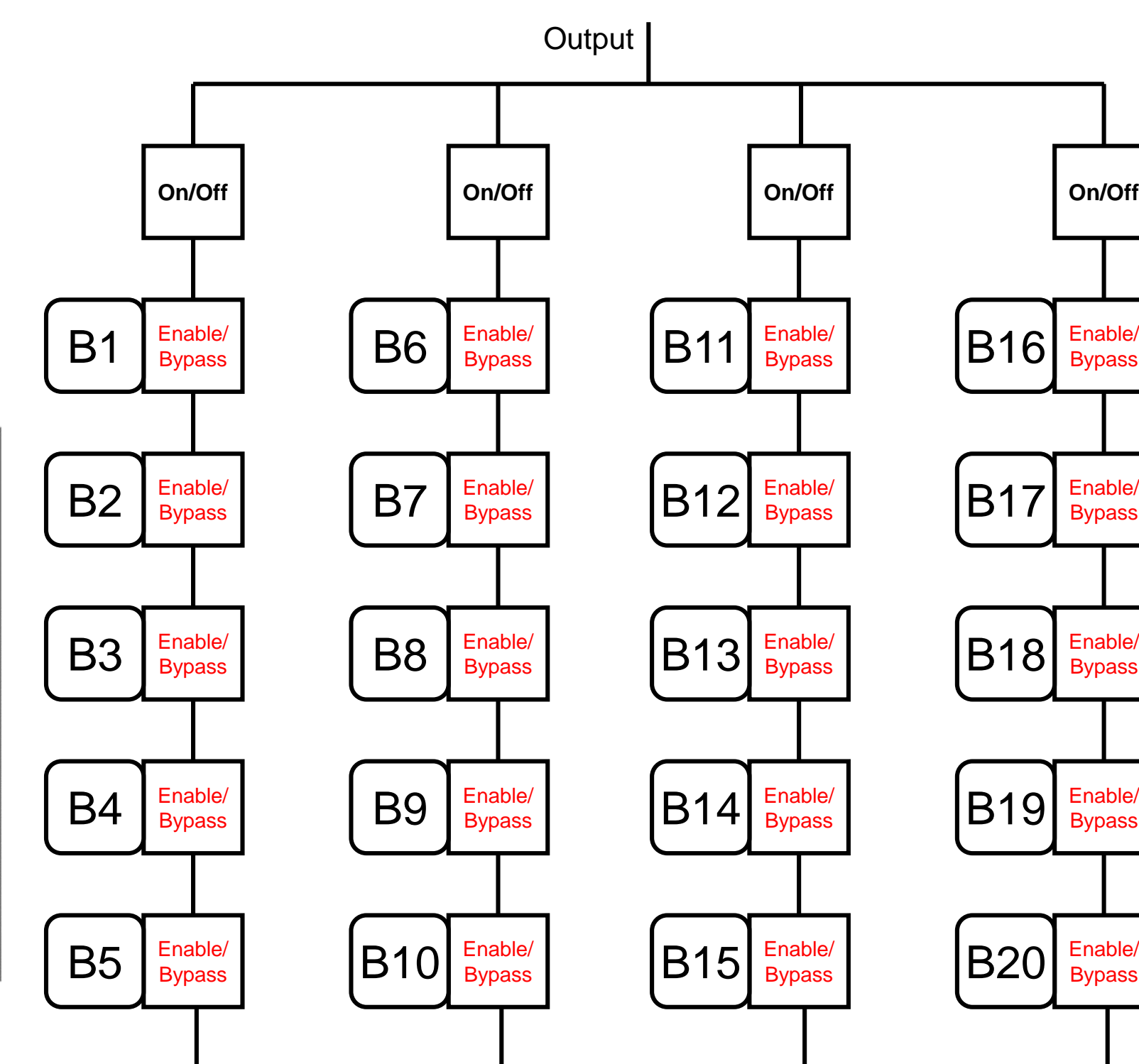
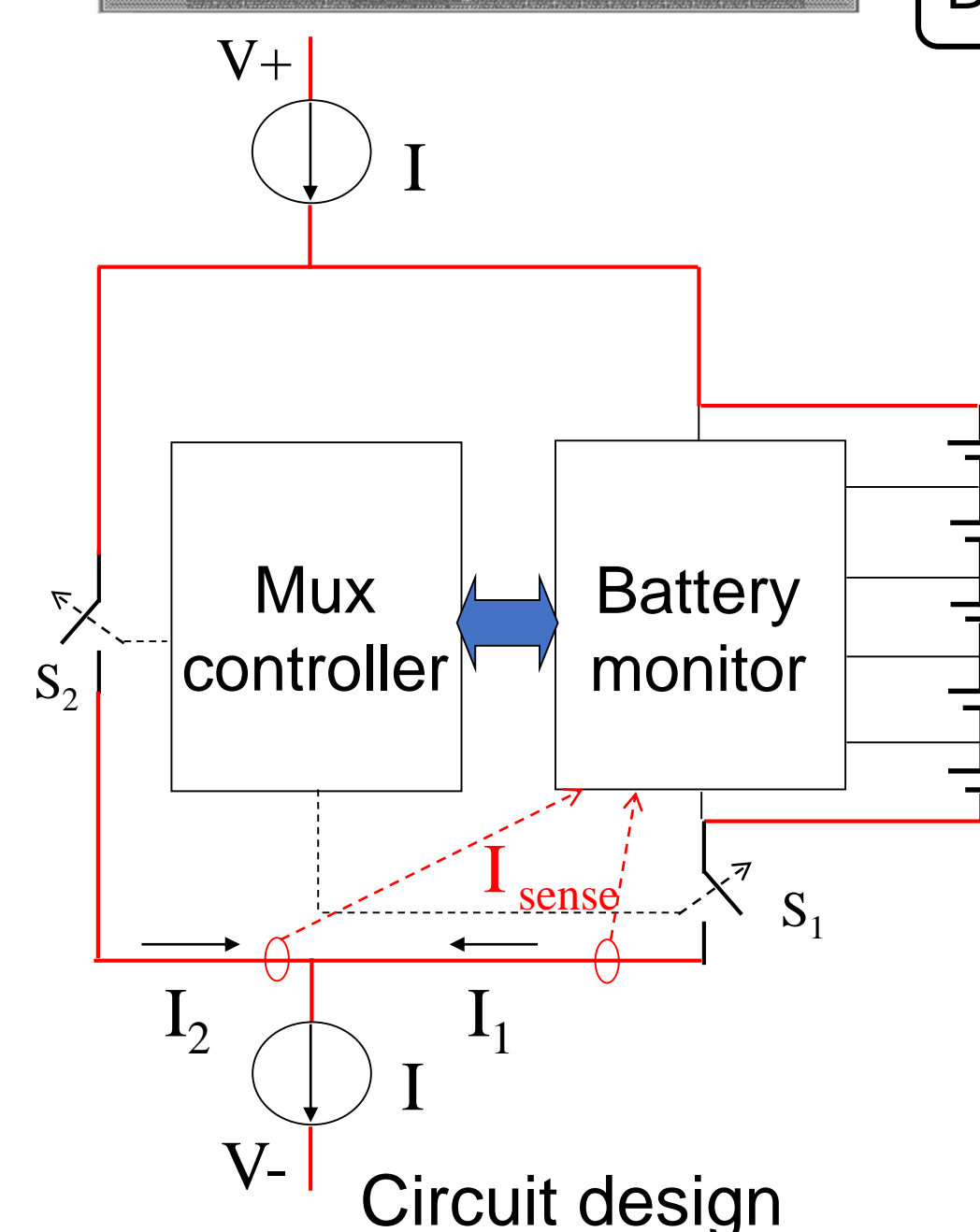
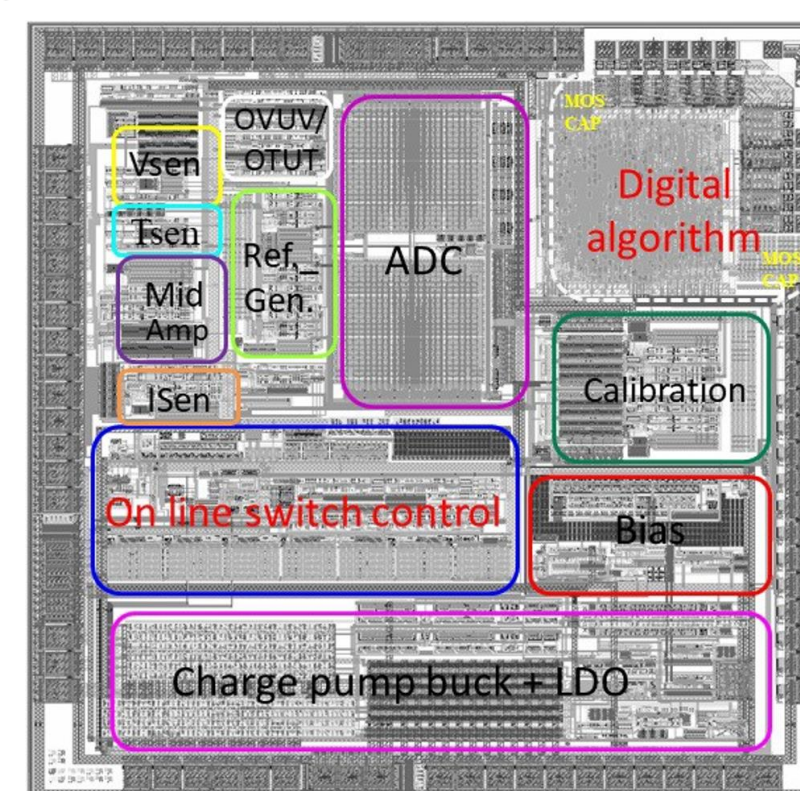


Introduction

- Batteries play a key role in renewable energy storage systems (ESS) and are important for data center energy cost reduction, but they remain expensive despite many innovations over the years.
- RAIBA is designed for ESSs built from **retired** batteries.

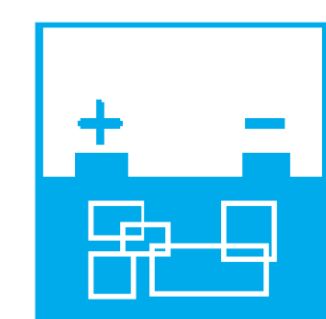
RAIBA

- Pain points for ESSs using retired batteries**
 - Heterogeneous charging/discharging characteristics
 - Safety of retired batteries
 - Non-battery cost – Batteries 60-70%, PCS 30~40%
- Dynamically reconfigurable connectivity**
 - Enable/bypass batteries in a column
 - Turn On/off columns of the array
- Challenges of circuit implementation**
 - Minimize switching energy loss
 - On-line reconfigurability – constant output current
 - Guaranteeing operational safety



Hardware Support

- Circuit design**
 - Enable/bypass/disable mode
 - Battery monitor – temperature, V and I
 - Constantly measure and feedback-control
 - Constant output current during switching: $I_1 + I_2 = C$
- Minimal switching energy loss (15V, 12A)**
 - Bypass – 30μsec, 1.8mJ
 - Enable – 50μsec, 3.0mJ



RAIBA

The RAIBA Prototype

- 5x5 array of battery modules – 2.5KWh
- Battery module – 30Ah
 - An enable/bypass switch
 - 4S2P 15Ah LiFePO4 cells
- RAIBA controller – ACCA algorithm
- Battery measurement and communication
- Surge protection



Software Support

- Configuration control algorithm**
 - Capacity balancing – Equalize residual capacities of batteries
 - Utilization efficiency maximization
 - Energy output of each charge and discharge cycle
 - Number of charge/discharge cycles

