

# OCP Harmonization

Jessica Gullbrand & Rolf Brink  
Cold Plate & Immersion Work Stream Leads  
Advanced Cooling Solutions

# Liquid Cooling Terminology



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**Develop OCP specific or use existing? F.ex. ASHRAE**

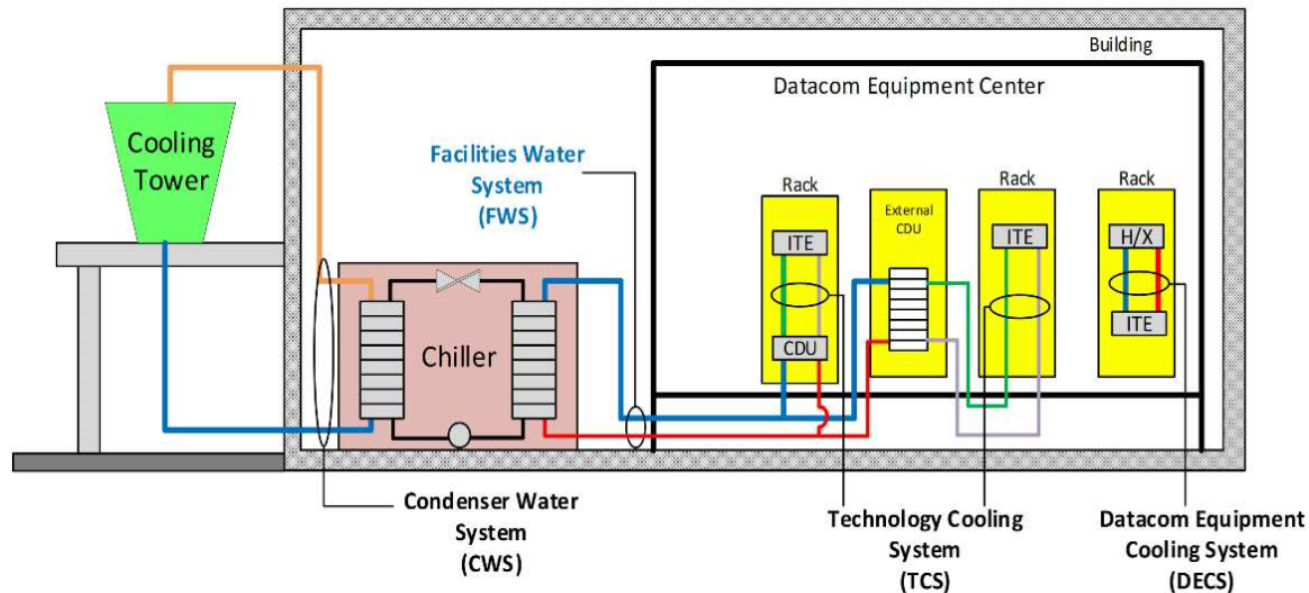
**ASHRAE terminology:**

- **Condenser Water System (CWS)**
- **Facility Water System (FWS)**
- **Technology Cooling System (TCS)**
- **Datacom Equipment Cooling System (DECS)**

# Liquid Cooling Terminology

**Worked with ASHRAE representatives to clarify the definitions**

## Liquid Loop Definitions



- ASHRAE's recommendation: eliminate DECS and use TCS

Figure from ASHRAE 2014. Liquid Cooling Guidelines for Datacom Equipment Centers, Book 4

# Liquid Cooling Terminology

## **Cold Plate & Immersion Work Streams**

- ASHRAE's FWS extended to also include other cooling liquids than water
- TCS used and DECS not used



# Cooling Liquid Quality

# Cooling Liquid Quality

**Something for OCP to develop liquid quality requirements?**

## **References:**

ASHRAE 2014, Liquid cooling guidelines for datacom equipment centers, second edition, Atlanta ASHRAE

EEHPCWG 2019, Open specification for a liquid cooled server rack, draft version  
[https://docs.google.com/document/d/14OkMv\\_q28Aw9KBlRkFIMSLuQmeT-2p2Gy81zoT706XI/edit](https://docs.google.com/document/d/14OkMv_q28Aw9KBlRkFIMSLuQmeT-2p2Gy81zoT706XI/edit)

ASHRAE 2019, Water-Cooled servers common designs, components, and processes, White Paper, Atlanta ASHRAE

**Note:** ASHRAE only considering water with additives cooling liquids!

# Baseline water comparison for Cooling loop April 2019

## Prepared for **EEHPCWG** by **Nigel Gore**

This document compares water quality guidelines issued by industry bodies for the Technology Cooling System (TCS)

Parameter	Maximum Limit or Range				Notes
	EEHPCWG	ASHRAE TCS	ASHRAE FWS	IBM DECS	
<b>TSS</b>	1 ppm	<3 ppm	-----		
<b>pH</b>	7.6-10.3	7 to 9***	7 to 9	6.5 to 8	Metallurgy dependent
<b>Alkalinity</b>	-----	-----	-----		
<b>Calcium</b>	50 ppm	<20 ppm**	<200 ppm	<1.0 ppm	* or 100 ppm total hardness
<b>Magnesium</b>	50 ppm	-----	-----	<1.0 ppm	* or 100 ppm total hardness
<b>Silica</b>	-----	-----	-----	<1.0 ppm	
<b>Chloride</b>	25 ppm	<5 ppm	<50 ppm	<0.50 ppm	
<b>Sulfate</b>	25 ppm	<10 ppm	<100 ppm	<0.50 ppm	
<b>Iron</b>	1.0 ppm	-----	-----	See note	IBM states that all metals to be less than 0.10 ppm
<b>Copper</b>	0.5 ppm	-----	-----	See note	IBM states that all metals to be less than 0.10 ppm

\*\*/\*\*2014 Ashrae Datacom series 4 Liquid Cooling Guidelines for Datacom equipment discrepancy with 2019 Water-cooled Servers whitepaper  
 pH on TCS 8.0 to 9.5 (7 to 9 )  
 Calcium on TCS <0 ppm (<20 ppm)



# Baseline water comparison for Cooling loop April 2019

## Prepared for **EEHPCWG** by **Nigel Gore**

In addition to Baseline water specifications stated the following parameters are mentioned as areas of best practice and consideration.

Parameter	Maximum Limit or Range OSHWG	ASHRAE TCS	ASHRAE FWS	IBM DECS	Notes
<b>Turbidity</b>		<20 NTU	<20 NTU	<1 NTU	The measure of particles in a fluid that affect the clarity of water. Quantitative determination of Turbidity defined by ISO 7027-1:2016
<b>Conductivity</b>					According to Ashrae is a measurement of Mineral content in the water, high conductivity is an indicator of bacterial degradation of the nitrite.
<b>Filtration</b>	<50 µm	<50 µm			Filtration considerations for the TCS loop, with maintenance schedules, up to 50 µm dependent on particulate size and cold plate fin width design.
<b>Strainers</b>					To purge sediment from a TCS loop, design considerations to consider strainer or side stream filters.
<b>Commission of system</b>					Water treatment with chemical flush of the TCS loop.
<b>Bacteria</b>	<1000 CFU/mL	<100 CFU/mL	<1000 CFU/mL	<100 CFU/ml	Maintain systems to limit bacteria count below 1000 CFU/mL
<b>Chlorine, Chlorine dioxide, bromine,</b>	Avoid	Avoid			Materials to avoid within TCS loop

# FWS Parameters

# FWS Parameters

<b>To add to current OCP ready list:</b>				
Rack grounding point location				
<b>Additional items for ACS</b>				
<b>Cooling</b>				
Liquid interfaces per solution	1x feed+return	2x feed+return		
Pipe sizes	1" BSP	1,25" BSP	1,5" BSP	2" BSP
FWS liquid heat capacity	{Specify}			
FWS liquid viscosity	{Specify}			
FWS circulation method	Pressure drive	Flowrate	Other (specify)	
FWS default flowrates	{Specify}			
FWS Supply temperature	{Specify}			
FWS desired return temperature	{Specify}			
FWS pressure (gauge)	50-100 kPa	100-400 kPa	400-800 kPa	
FWS Quality management	?	?	?	?



# Leakage Detection & Mitigation

# Leakage Detection & Mitigation

## **How important is it?**

- Is it a significant concern?
- What are the concerns?
- Documentation or information about potential leaks?
- What type of detection is preferred?
- What type of mitigation is preferred?

# Performance Metric



# Performance Metric

## **PUE versus TUE for liquid cooling**

PUE = Power usage effectiveness

TUE = Total PUE, “PUE” type metric

ITUE = PUE for the IT equipment

# Performance Metric

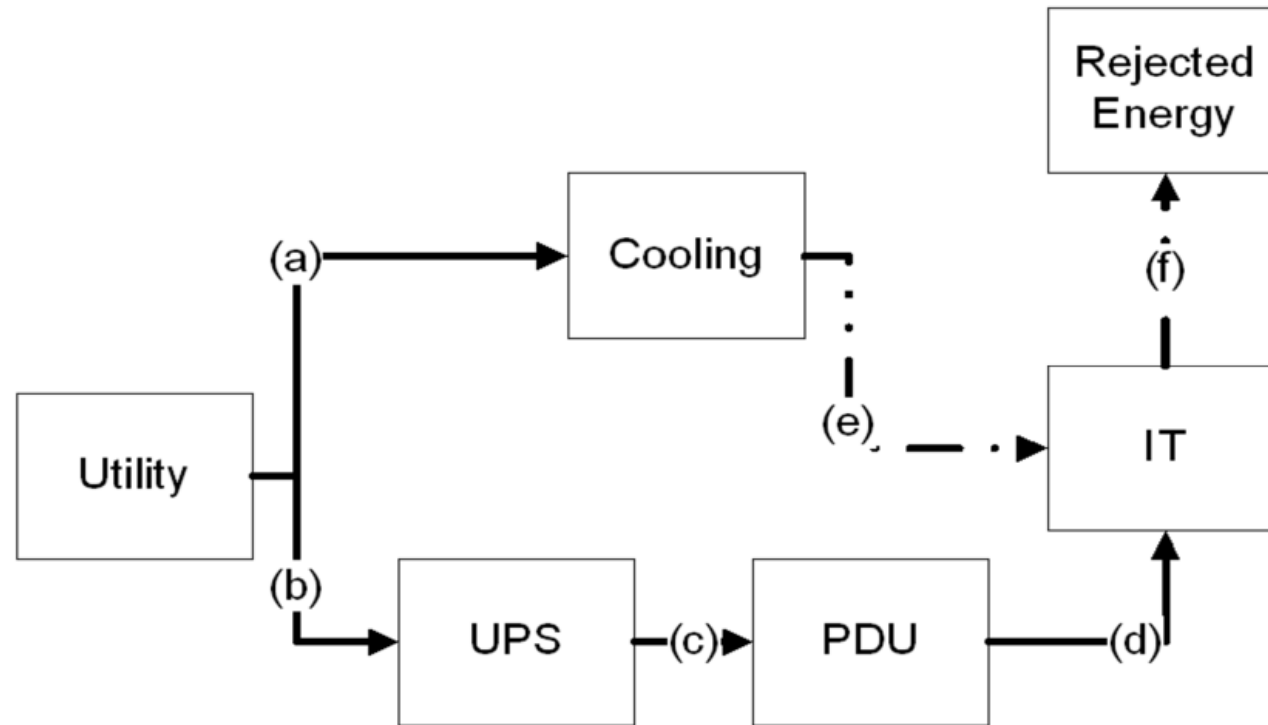
## PUE

$$PUE = \frac{\textit{Total Data Center Annual Energy}}{\textit{Total IT Annual Energy}}$$

- Introduced in 2006 by Malone and Belady
- Developed and agreed to by EU Code of Conduct, DOE, EPA, Green Grid, ASHRAE, etc...

# Performance Metric

## PUE Definition

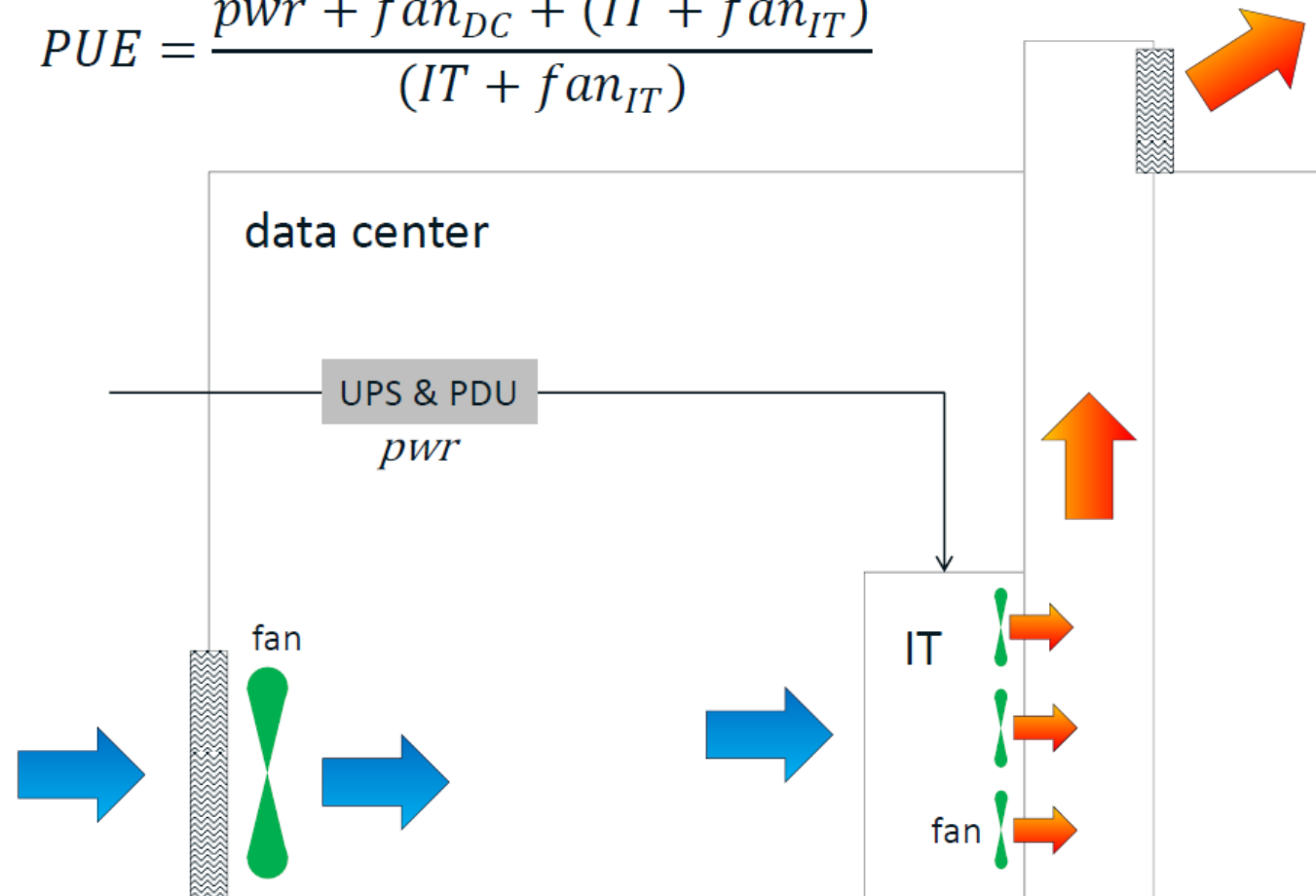


$$PUE = \frac{\text{Total Energy}}{\text{IT Energy}} = \frac{\text{Cooling} + \text{PowerDistribution} + \text{Misc} + \text{IT}}{\text{IT}} = \frac{a + b}{d}$$

# Performance Metric

but PUE isn't perfect, consider.....

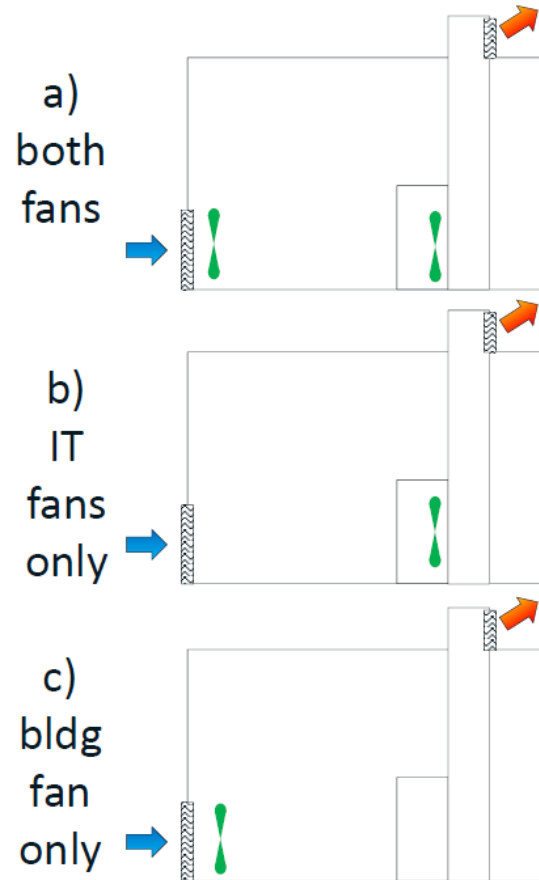
$$PUE = \frac{pwr + fan_{DC} + (IT + fan_{IT})}{(IT + fan_{IT})}$$





# Performance Metric

Three variations...



$$PUE_a = \frac{pwr + fan_{DC} + (IT + fan_{IT})}{(IT + fan_{IT})}$$

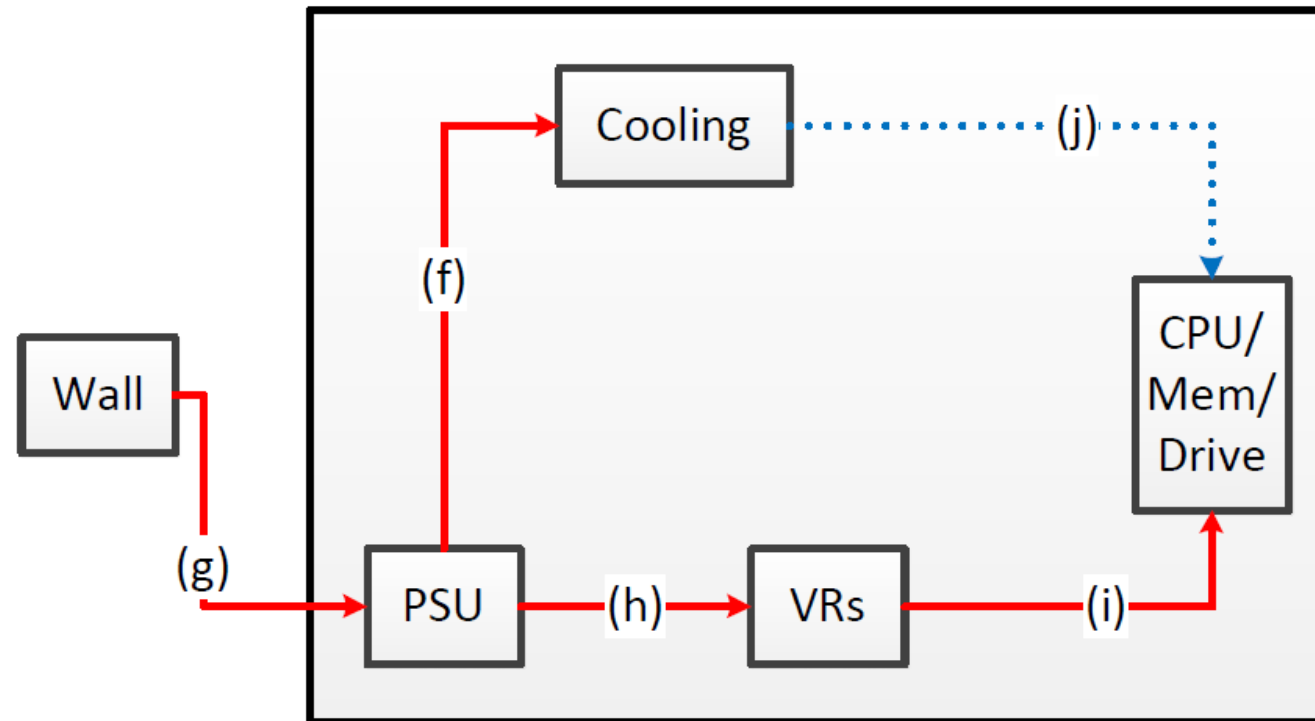
$$PUE_b = \frac{pwr + (IT + fan_{IT})}{(IT + fan_{IT})}$$

$$PUE_c = \frac{pwr + fan_{DC} + IT}{IT}$$

$PUE_b < PUE_a < PUE_c$  but is (b) best?  
We don't know....

# Performance Metric

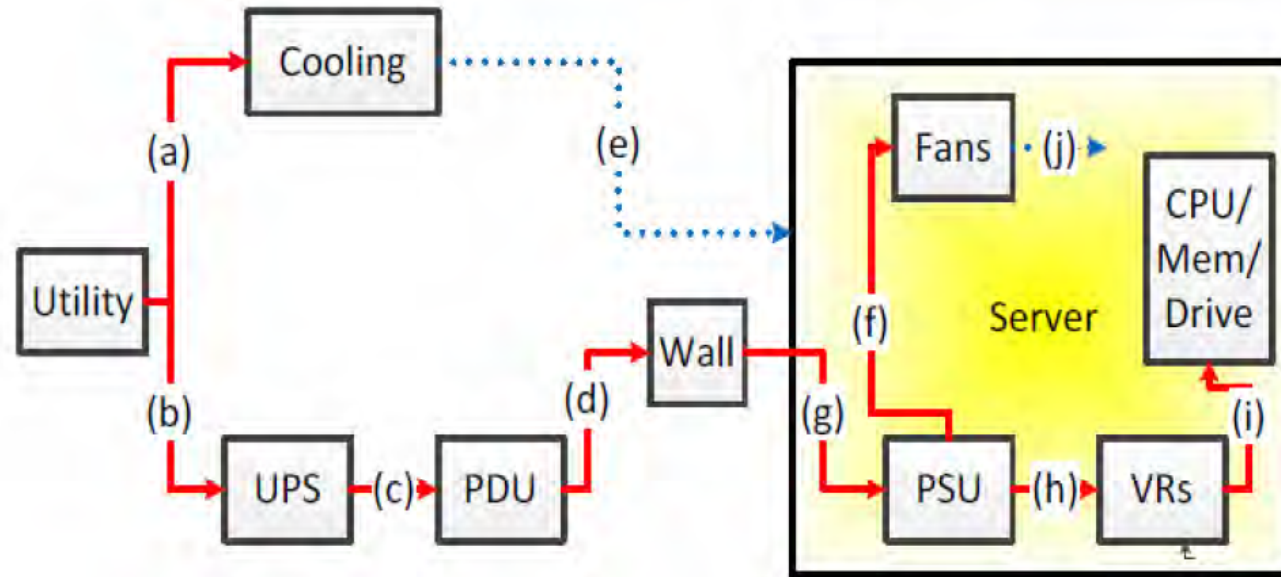
ITUE



$$ITUE = \frac{\text{total energy into the IT equipment}}{\text{total energy into the compute components}} = \frac{g}{i}$$

# Performance Metric

TUE



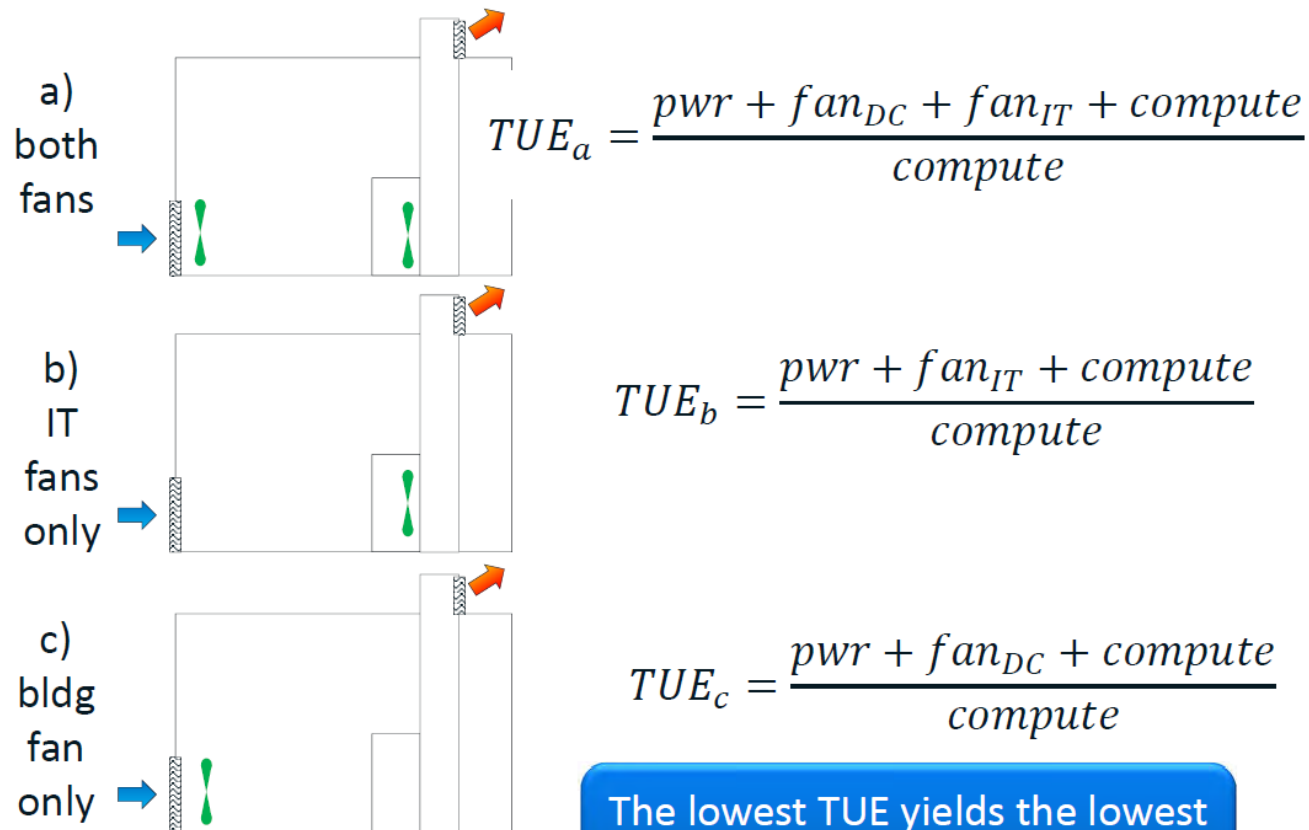
$$PUE = \frac{\text{Total Energy}}{\text{IT Energy}} = \frac{a + b}{d}$$

$$ITUE = \frac{\text{Total Energy}}{\text{Compute Energy}} = \frac{g}{i}$$

$$TUE = ITUE \times PUE = \frac{a + b}{i}$$

# Performance Metric

Does it work?



The lowest TUE yields the lowest energy use. Yes, it works!



# Heat Reuse

# Datacentre energy is “HOT”

#1 cleantech news, rev  
Subscribe to

THE STACK

DATA CENTRE

No time to waste: warming  
using heat from data cent

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## Data Centers As A Solution To Climate Change?

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February 27th, 2019 by [Robyn Purchia](#)



## Cooling the High-Performance Computing Center of Atlanta's Tech Square

BY VOICES OF THE INDUSTRY - JULY 8, 2019 — [LEAVE A COMMENT](#)



An illustration of the DataBank ATL-1 data center, part of the Coda mixed-use development in Atlanta's Technology Square. (Image: DataBank)

## Heat from data centres to be used in homes: Heat

Chief

Trilemma

Columns

Headlines

Abonneren

Events

Abonneren

Inloggen

### Nederlandse datacenters kunnen 2 miljoen huizen verwarmen'

Acte van Nederlandse datacenters kunnen in 2030 zo'n 2 miljoen huizen worden verwarmd. Dat betoogt technisch nica. Het bedrijf ziet voor zichzelf niet alleen een rol

warm

### local community

At Facebook, we aim to minimize our energy, emissions and water impact, while embracing the responsibility and opportunity to impact the world beyond our operations.

#### The opportunity

When we announced the construction of our Odense Data Center in 2017, we were determined to build one of the most advanced, energy-efficient data centers in the world. The new facility will feature our latest hyper-efficient hardware, cooled using outdoor air through indirect evaporative cooling technology and powered by clean and renewable wind energy.

This facility will also be unique because of infrastructure to capture and

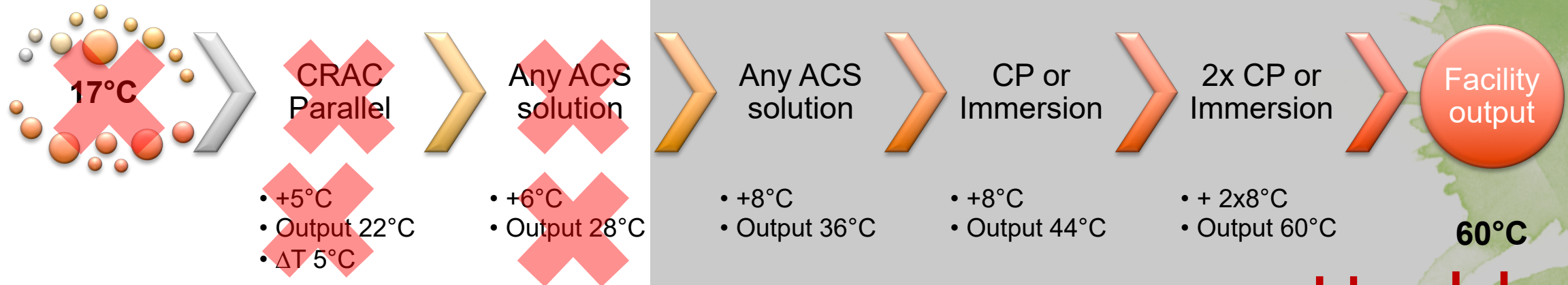
2 million

metric tons of CO2 emissions avoided between 2011 and 2017

plaatsvond op de Dag van de Duurzaamheid in Amsterdam, met op het programma o.a. Diederik Samsom, voorzitter van de Klimaattafel Gebouwde

# Temperature chaining

- Serial implementation of the infrastructure



- Low volume displacement: 500% dT=20%flowrate
  - high  $\Delta p$  : Small, more powerful pumps
  - Small pipes
- 3-stage cooling for low water volume
  - Down to 40 °C, Free-air
  - Between 32-40 °C, Free-air/Adiabatic
  - Between 28-32 °C, Chiller

Usable  
Valuable  
heat



# Reuse value

- Main goal: fixed temperature determines value
  - Absolute temperature determines value
  - 40-50°C heating households, swimming pools etc.
  - 50-70°C Local distribution district heating  
(Gen4 heat grids roll-out in Europe)
  - 70-100°C Longer distance distribution
- Secondary goal: Volume determines reuse propensity
  - Heat is expressed in Joules (GJ)
  - 1 MW=1 MJ/s, 1MWh=3.6GJ
  - In Europe, 1 GJ= € 18.1 (\$ 20.3)
  - 100 MW facility heat potential: €571K/year (\$ 640K)

*(source: european-district-heating-price-series-energiforskrappport-2016-316)*

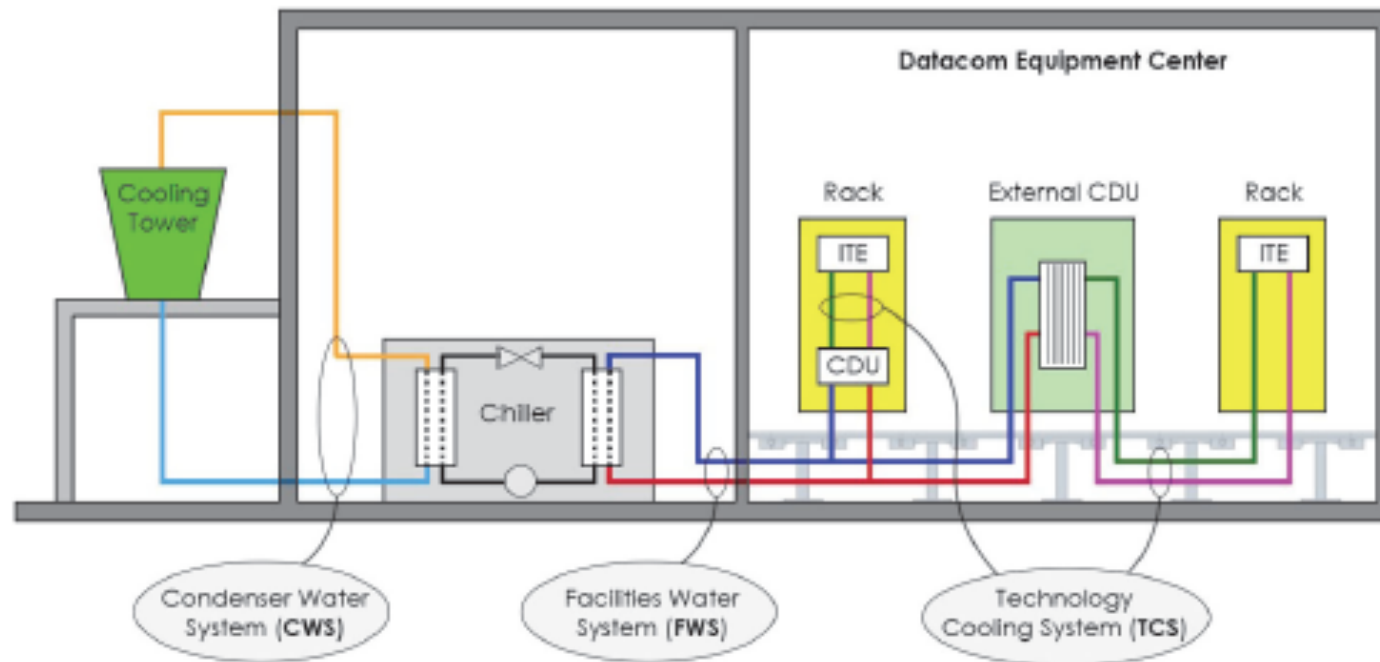


The background is a textured green surface with several clusters of small, dark green arrows. These arrows are arranged in circular or semi-circular patterns, pointing in various directions. The word 'Backup' is written in a large, white, sans-serif font on the left side of the image.

# Backup

# Liquid Cooling Terminology

**Worked with ASHRAE to clarify their definitions**



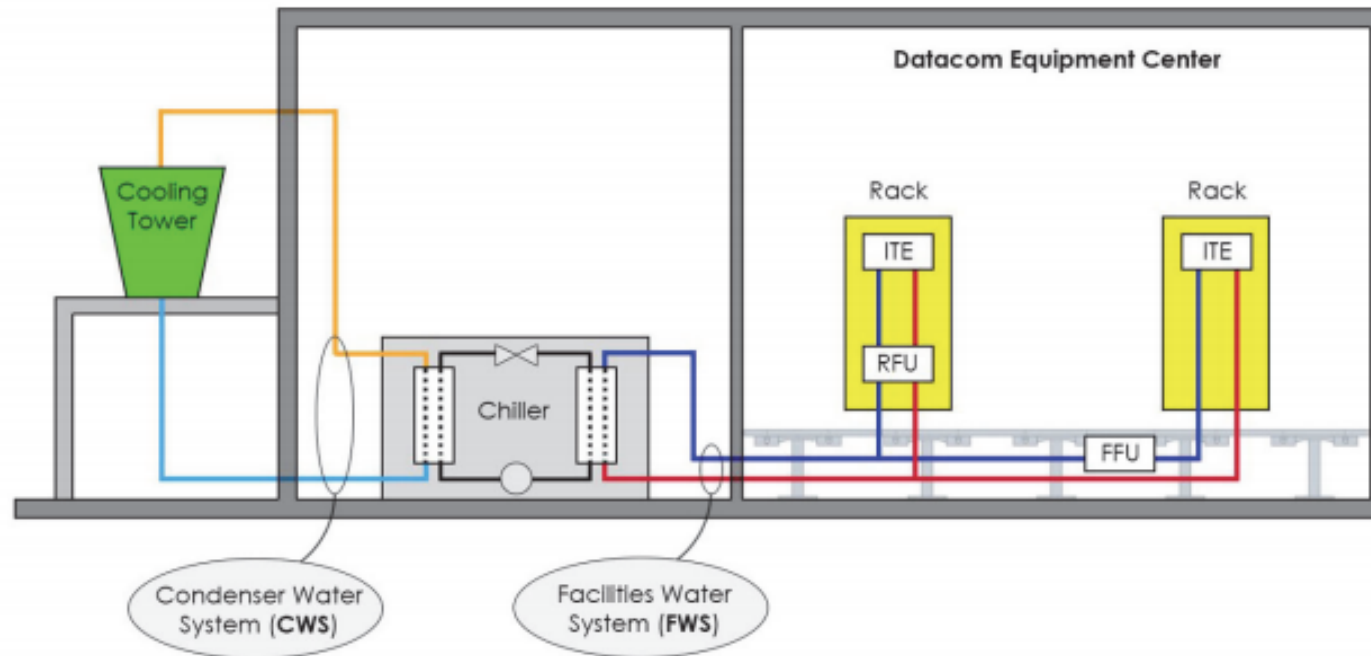
**Figure 6** CDU liquid cooling system within a data center.

Figure from ASHRAE 2019. Water-Cooled servers common designs, components, and processes, White Paper



# Liquid Cooling Terminology

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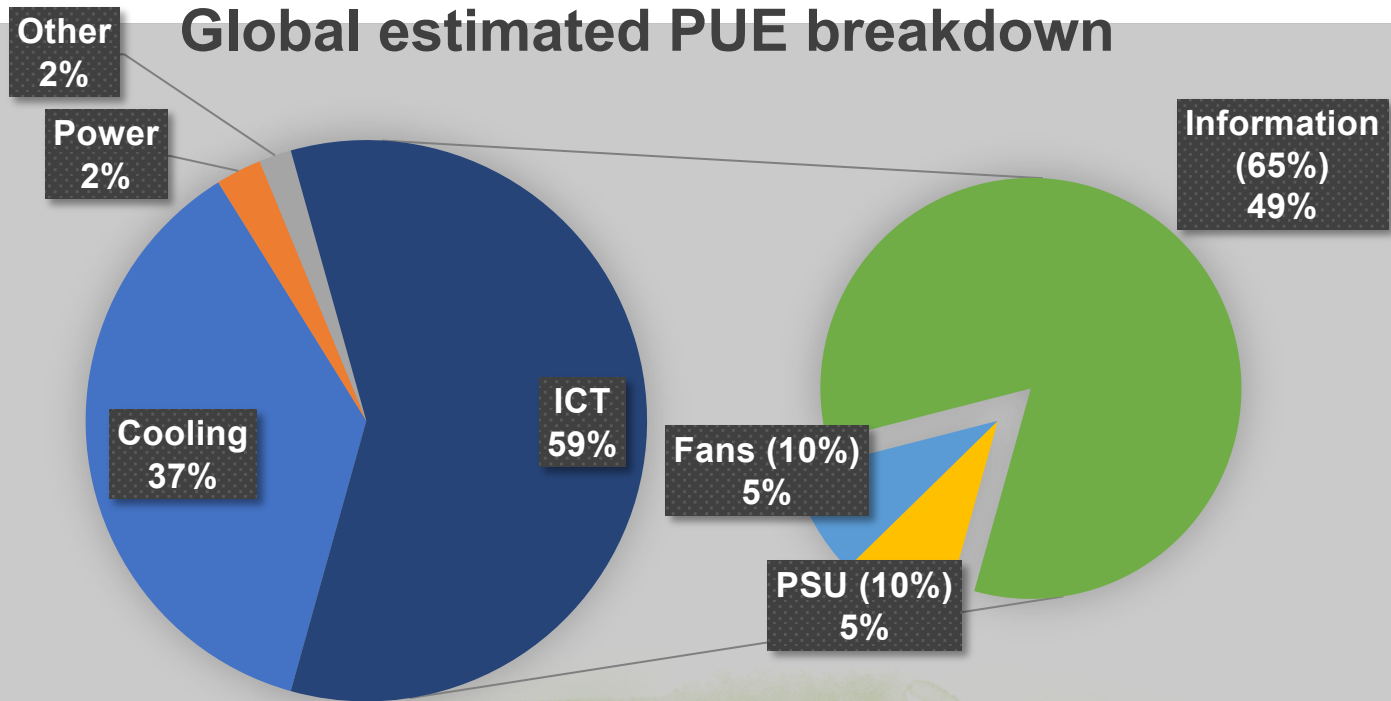
RFU = rack filtration unit  
FFU = facility filtration unit

**Figure 7** Non-CDU liquid cooling system within a data center.

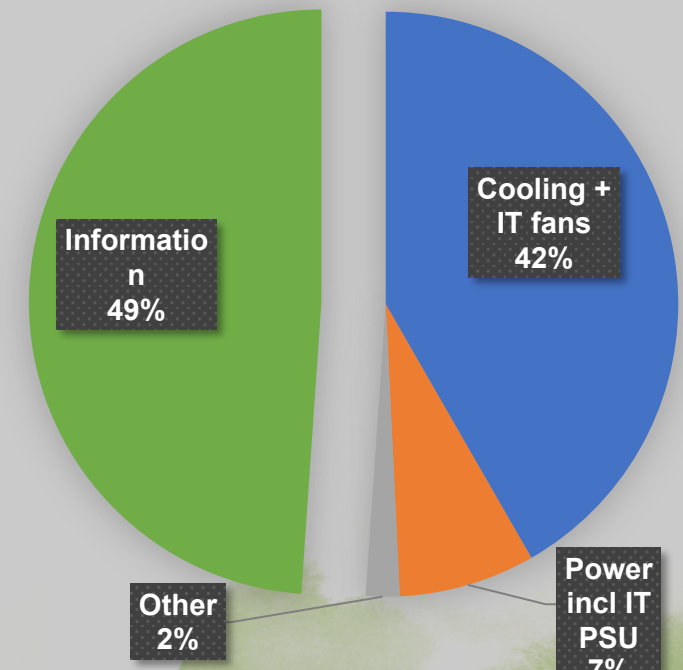
Figure from ASHRAE 2019. Water-Cooled servers common designs, components, and processes, White Paper

# Global average PUE: 1.70

Global estimated PUE breakdown



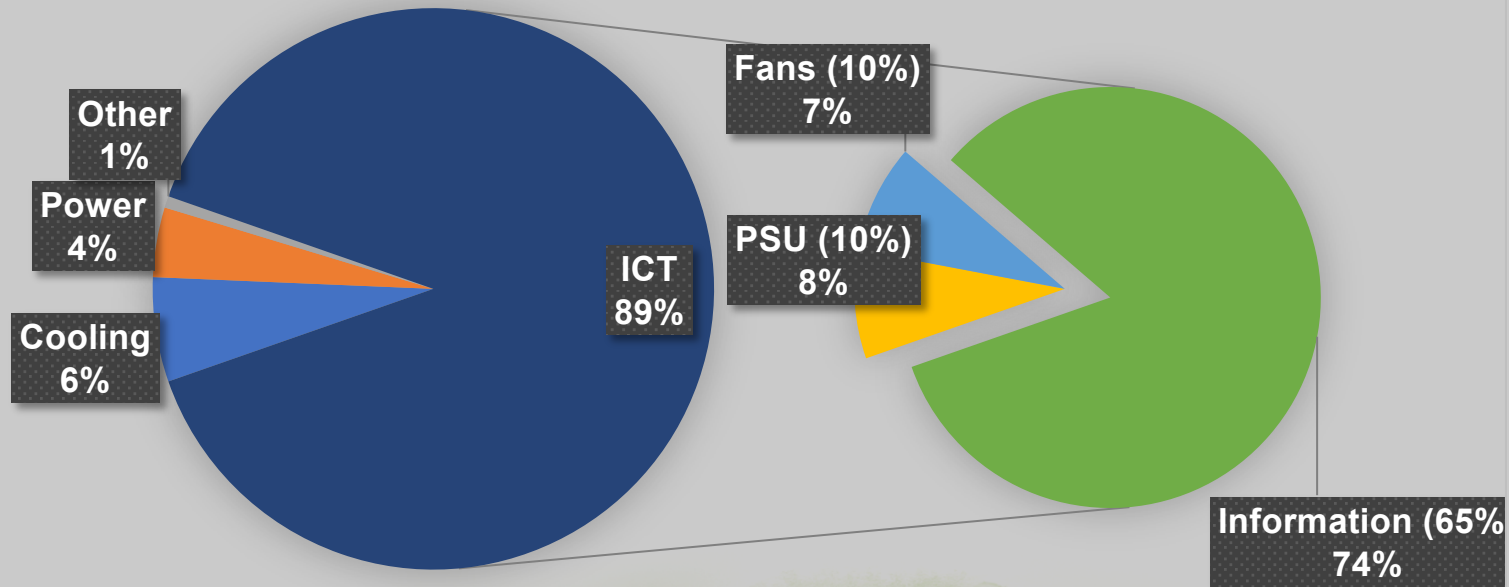
IT efficiency 2,04





# Efficient PUE: 1.12

Global estimated PUE breakdown



IT efficiency 1,34

